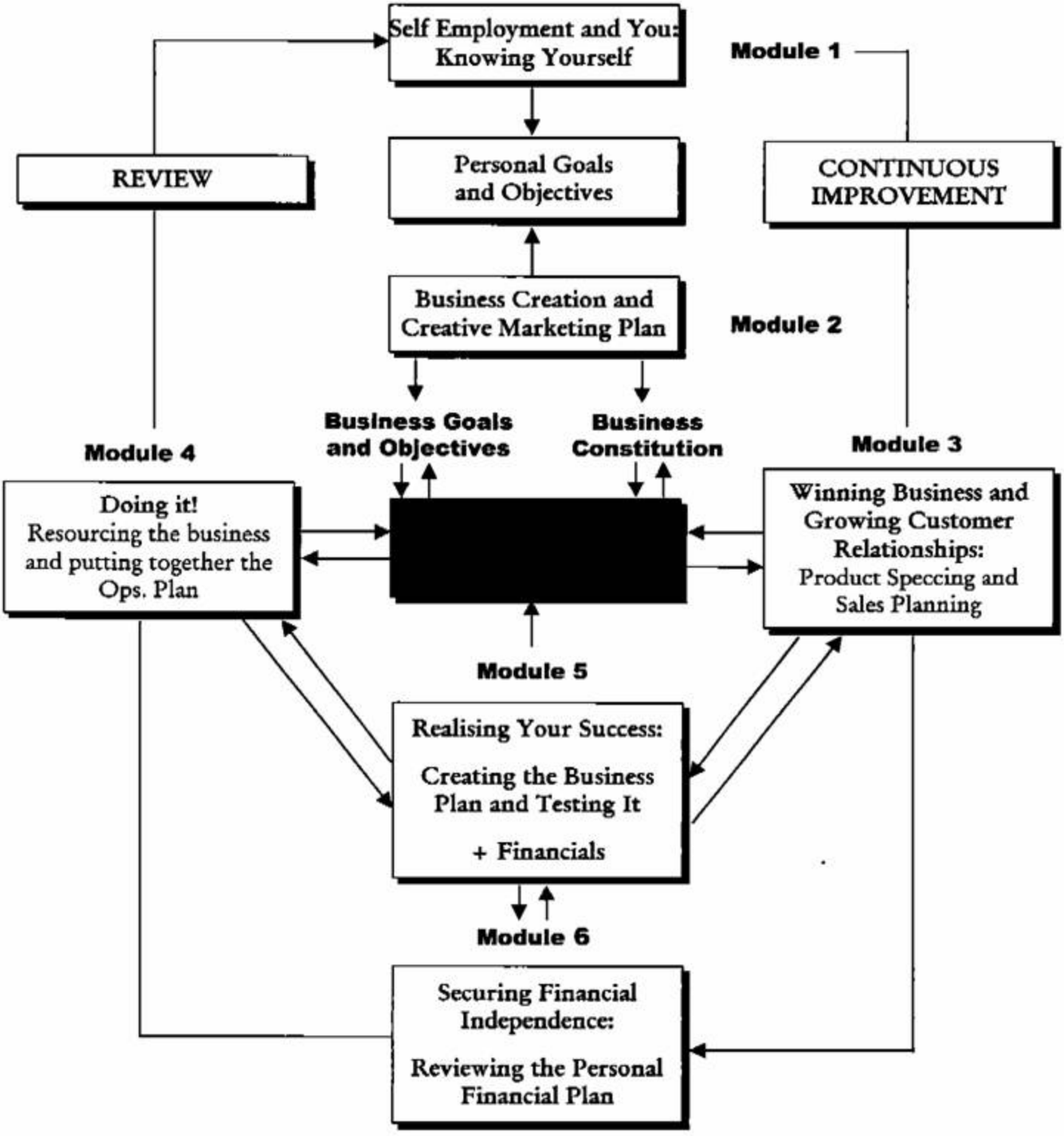GEM Lifestyle: The 6 Self Employment and Enterprise Success Modules